IEEE Standard Performance Characteristics and Dimensions for Outdoor Apparatus Bushings

1. Scope

This standard covers electrical, dimensional, and related requirements for outdoor power apparatus bushings that have basic impulse insulation levels (BILs) of 200 kV and above. It provides specific values for dimensional and related requirements that are to be interpreted, measured, or tested in accordance with IEEE Std C57.19.00-1991. Bushings covered by this standard are intended for use as components of oil-filled transformers and reactors. For information on ratings not covered by this standard and for replacement bushings for oil circuit breakers, refer to IEEE Std C57.19.01-1991.

2. References

This standard shall be used in conjunction with the following publications. At the time of publication, the editions indicated were valid. Parties involved in agreements based on this standard are encouraged to investigate the possibility of applying the most recent editions of the reference standards available at the time of agreement.

IEEE Std C57.12.00-1993, IEEE Standard General Requirements for Liquid-Immersed Distribution, Power, and Regulating Transformers.[1]

IEEE Std C57.12.90-1999, IEEE Standard Test Code for Liquid-Immersed Distribution, Power, and Regulating Transformers.

IEEE Std C57.19.00-1991 (Reaff 1997), IEEE Standard General Requirements and Test Procedure for Outdoor Power Apparatus Bushings.

IEEE Std C57.19.100-1995 (Reaff 1997), IEEE Guide for Application of Power Apparatus Bushings.

At the time of publication of this standard, there were no equivalent dimensional standards in IEC 60137:1995-12, Standard for Insulating Bushings for Alternating Voltages Above 1000 V.[2]

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[1]IEEE publications are available from the Institute of Electrical and Electronics Engineers, 445 Hoes Lane, P.O. Box 1331, Piscataway, NJ 08855-1331, USA (http://standards.ieee.org/).

[2]IEC publications are available from the Sales Department of the International Electrotechnical Commission, Case Postale 131, 3, rue de Varembé, CH-1211, Genève 20, Switzerland/Suisse (http://www.iec.ch/). IEC publications are also available in the United States from the Sales Department, American National Standards Institute, 11 West 42nd Street, 13th Floor, New York, NY 10036, USA (http://www.ansi.org/).

3. General requirements

Refer to IEEE Std C57.19.00-1991[3] for general requirements, definitions, and methods of measurements or tests applying to detailed requirements given in Clause 4.

4. Detailed requirements

Outdoor apparatus bushings conforming to this standard shall meet the requirements of the following as applicable:

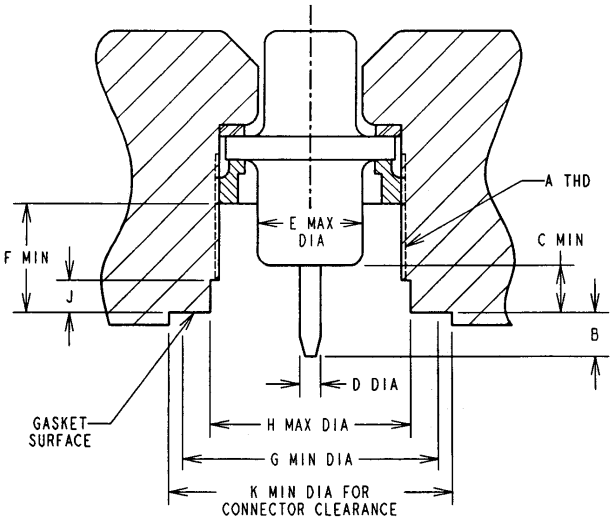
a) Electrical insulation characteristics of Table 1

b) Dimensions of Figure 1, Table 2, and Table 3

c) Cantilever test values of Table 4

d) Partial discharge limits of Table 5

e) Power factor and capacitance limits of Table 6



A. (2.25)-12 UNF 2B
B. 9.53 MIN - 19.05 MAX (0.375 MIN - 0.750 MAX)
C. 7.87 (0.310)
D. 7.95 ± 0.08 (0.313 ± 0.003)
E. 44.45 (1.75)
F. 25.4 (1.0)
G. 74.68 (2.94)
H. 57.56 ± 0.08 (2.266 ± 0.003)
J. 3.18 MIN - 7.37 MAX (0.125 MIN - 0.290 MAX)
K. 76.96 (3.030)

NOTE—PRIMARY UNITS FOR DIMENSIONS ARE IN MILLIMETERS FOLLOWED BY INCH UNITS IN PARENTHESES.

Figure 1—Bushing voltage tap dimensions
Type A: Normally grounded

[3]Information on references can be found in Clause 2.

Table 1—Electrical insulation characteristics for outdoor power apparatus bushings (nominal system voltage through 765 kV)

Basic lightning impulse insulation level (BIL) (kV)	Nominal system voltage (see Note 1) (kV)	Rated maximum line-to-ground voltage (kV)	Creepage distance light, contamination Minimum (see Note 2)		Creepage distance heavy, contamination Minimum (see Note 2)		Withstand tests				
							60 Hz		Lightning impulse		
			(mm)[a]	(in)	(mm)[a]	(in)	1 min dry rms (kV)	10 s wet rms (kV)	Full wave (kV)	Chopped wave crest minimum time to flashover 3 μs (kV)	Wet switching impulse (kV)
Col. 1	Col. 2	Col. 3	Col. 4		Col. 5		Col. 6	Col. 7	Col. 8	Col. 9	Col. 10
200	34.5	22	560	22	880	35	80	75	200	230	—
350	69	44	1 115	44	1 755	69	160	140	350	402	—
650	138	88	2 235	88	3 510	138	310	275	650	750	—
900	230	146	3 720	146	5 845	230	425	350	900	1 040	—
1 175	345	220	5 580	220	8 765	345	520	—	1 175	1 350	825
1 675	500	318	8 085	318	12 705	500	750	—	1 675	1 925	1 175
2 050	765	485	12 370	487	19 435	765	920	—	2 050	2 360	1 450

NOTES

1—The voltage levels in Col. 2 were selected from Table 5 of IEEE Std C57.12.00-1993.

2—The millimeter creepage values in Col. 4 and Col. 5 are based on 28 mm/kV (light) and 44 mm/kV (heavy) of nominal line-to-ground voltage as per IEEE Std C57.19.100-1995. For other creepage values, refer to IEEE Std C57.19.100-1995.

3—Dry negative switching impulse withstand voltage of the bushing must be at least equal to the switching impulse withstand voltage for the corresponding BIL specified in IEEE Std C57.12.00-1993.

[a]Primary units for dimensions are in millimeters.

Table 2—Dimensions of outdoor power apparatus bushings (nominal system voltage through 69 kV) (not applicable to circuit breakers)

Rating			Bottom end			Tube	Bottom terminal		Top terminal		Flange gasket space		Flange bolting details		
Nominal system voltage (kV)	Basic lightning impulse insulation level (BIL) (kV)	Rated continuous current (A)	Oil end length ±3 mm (±0.125 in) [mm (in)]	Current transformer pocket length and distance from flange mounting surface to minimum oil level [mm (in)]	Diameter from 25.4 mm (1 in) below the flange to lower end of bushing Maximum [mm (in)]	Inside tube diameter Minimum (in)	Lower terminal details or usable thread Minimum [mm (in)]	Thread class UNF-2A	Usable thread Minimum [mm (in)]	Thread class UNF-2A	Inside diameter Maximum [mm (in)]	Outside diameter Minimum [mm (in)]	No. of bolts	Hole size (in)	Bolt circle diameter [mm (in)]
			L	W	D		A	R	A	R	P	Q			
Col. 1	Col. 2	Col. 3	Col. 4	Col. 5	Col. 6	Col. 7	Col. 8	Col. 9	Col. 10	Col. 11	Col. 12	Col. 13	Col. 14	Col. 15	Col. 16
34.5	200	400[a]/1200	800 (31.5)	534 (21)	89 (3.5)	— (0.875)	54 (2.125)	— (1.5)-12	54 (2.125)	— (1.5)-12	102 (4.00)	159 (6.25)	4	— (0.875)	184.2 (7.25)
		2000[b]	851 (33.5)	534 (21)	102 (4.0)	—	Figure 2.4	—	64 (2.50)	— (1.5)-12	102 (4.00)	159 (6.25)	4	— (0.875)	184.2 (7.25)
		3000[b]	851 (33.5)	534 (21)	127 (5.0)	—	Figure 2.5	—	76 (3.00)	— (2.0)-12	159 (6.25)	210 (8.25)	6	— (0.875)	235.0 (9.25)
		5000[b]	851 (33.5)	534 (21)	219 (8.63)	—	Figure 2.5	—	102 (4.00)	— (4.0)-12	248 (9.75)	324 (12.75)	6	— (0.875)	362.0 (14.25)
69	350	400[a]/1200	952 (37.5)	534 (21)	134 (5.25)	— (0.875)	54 (2.125)	— (1.5)-12	54 (2.125)	— (1.5)-12	152 (6.00)	210 (8.25)	6	— (0.875)	235.0 (9.25)
		2000[b]	1003 (39.5)	534 (21)	140 (5.5)	—	Figure 2.4	—	64 (2.50)	— (1.5)-12	152 (6.00)	210 (8.25)	6	— (0.875)	235.0 (9.25)
		3000[b]	1003 (39.5)	534 (21)	165 (6.5)	—	Figure 2.5	—	76 (3.00)	— (2.0)-12	178 (7.00)	235 (9.25)	6	— (0.875)	260.4 (10.25)

NOTES

1—Letters shown in dimension column heading refer to the letters in Figure 2.1 through Figure 2.5.

2—When furnished, the oil gage and the test tap should be in line and midway between the adjacent flange mounting bolt holes.

[a]For draw-lead application, the continuous-current rating of the bushing is limited to the rating stated on the bushing nameplate. This bushing can be converted from draw-lead to bottom-end application with 1200 A rating.
[b]Not designed for use with draw lead.

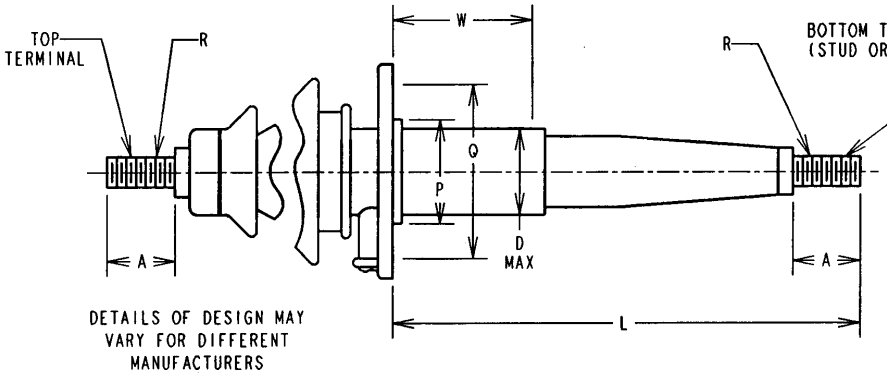


Figure 2.1—Bushing elevation

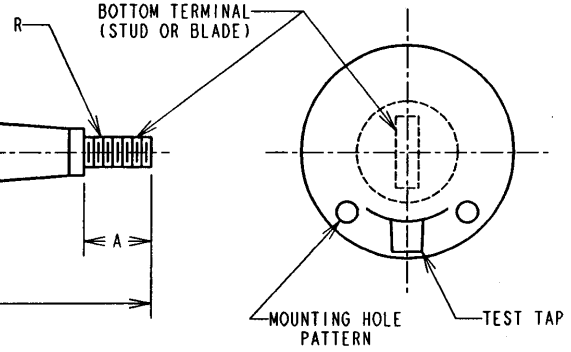


Figure 2.2—Relative locations of flange, test tap, and bottom terminal

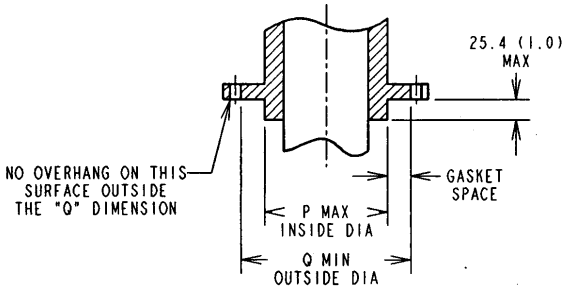


Figure 2.3—Flange

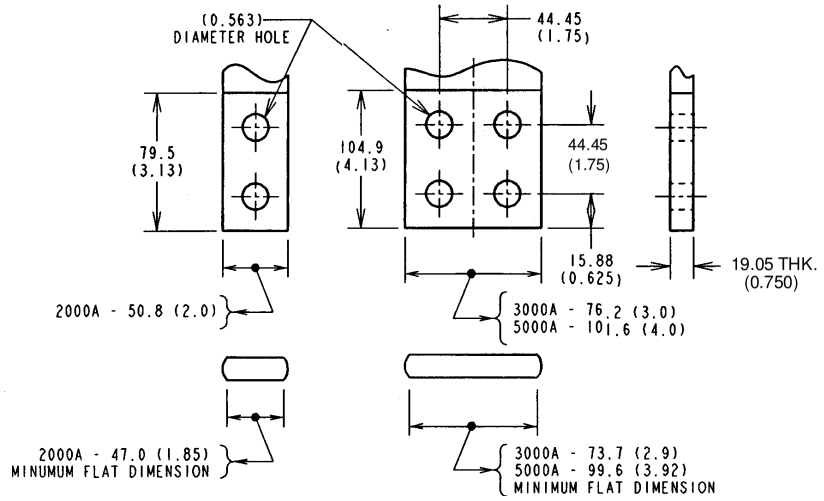


Figure 2.4—Bottom terminal

Figure 2.5—Bottom terminal

NOTE—PRIMARY UNITS FOR DIMENSIONS ARE IN MILLIMETERS FOLLOWED BY INCH UNITS IN PARENTHESES.

Figure 2—Figures illustrating dimensions in Table 2

Table 3—Dimensions of outdoor power apparatus bushings (nominal system voltage above 69 kV) (not applicable to circuit breakers)

Rating			Bottom end			Tube	Bottom terminal		Top terminal		Gasket space		Flange bolting details		
Nominal system voltage (kV)	Basic lightning impulse insulation level (BIL) (kV)	Rated continuous current (A)	Oil end length ±3 mm (±0.125 in) [mm (in)]	Current transformer pocket length and distance from flange mounting surface to minimum oil level [mm (in)]	Diameter from 25.4 mm (1 in) below the flange to lower end of bushing Maximum [mm (in)]	Inside tube diameter Minimum (in)	Terminal details	Washer diameter Maximum	Usable thread Minimum [mm (in)]	Thread class UNF-2A	Inside diameter Maximum [mm (in)]	Outside diameter Minimum [mm (in)]	No. of bolts	Hole size (in)	Bolt circle diameter [mm (in)]
			L	W	D			N	A	R	P	Q			
Col. 1	Col. 2	Col. 3	Col. 4	Col. 5	Col. 6	Col. 7	Col. 8	Col. 9	Col. 10	Col. 11	Col. 12	Col. 13	Col. 14	Col. 15	Col. 16
138	650	800[a]/1200	1188[b] (46.75)	584 (23)	248 (9.75)	— (1.625)	Figure 3.4	—	51 (2)	— (1.5)-12	276 (10.88)	327 (12.88)	6	— (1.25)	362 (14.25)
		2000[c]	1188 (46.75)	584 (23)	248 (9.75)	—	Figure 3.5	—	64 (2.5)	— (1.5)-12	276 (10.88)	327 (12.88)	6	— (1.25)	362 (14.25)
		3000[c]	1188 (46.75)	584 (23)	248 (9.75)	—	Figure 3.5	—	76 (3)	— (2.0)-12	276 (10.88)	327 (12.88)	6	— (1.25)	362 (14.25)
230	900	800[a]/1200	1276[b] (50.25)	584 (23)	305 (12)	— (1.625)	Figure 3.5	—	51 (2)	— (1.5)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)
		2000[c]	1276 (50.25)	584 (23)	305 (12)	—	Figure 3.5	—	64 (2.5)	— (1.5)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)
		3000[c]	1276 (50.25)	584 (23)	305 (12)	—	Figure 3.5	—	76 (3)	— (2.0)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)
345	1175	800[a]/1200	1295 (51)	584 (23)	400 (15.75)	— (2)	Figure 3.6	210 (8.25)	51 (2)	— (1.5)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)
		2000[c]	1295 (51)	584 (23)	400 (15.75)	—	Figure 3.6	210 (8.25)	64 (2.5)	— (1.5)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)
		3000[c]	1295 (51)	584 (23)	400 (15.75)	—	Figure 3.6	210 (8.25)	76 (3)	— (2.0)-12	435 (17.13)	495 (19.5)	12	— (1.25)	533.4 (21)

NOTES

1—Letters shown in dimension column heading refer to the letters in Figure 3.1 through Figure 3.6.

2—When furnished, the oil gage and the voltage tap should be in line and midway between the adjacent flange mounting bolt holes and between the adjacent bottom terminal tapped holes.

Table 3—Dimensions of outdoor power apparatus bushings (nominal system voltage above 69 kV) (not applicable to circuit breakers) (continued)

Rating			Bottom end			Tube	Bottom terminal		Top terminal		Gasket space		Flange bolting details		
Nominal system voltage (kV)	Basic lightning impulse insulation level (BIL) (kV)	Rated continuous current (A)	Oil end length ±3 mm (±0.125 in) [mm (in)]	Current transformer pocket length and distance from flange mounting surface to minimum oil level [mm (in)]	Diameter from 25.4 mm (1 in) below the flange to lower end of bushing Maximum [mm (in)]	Inside tube diameter Minimum (in)	Terminal details	Washer diameter Maximum	Usable thread Minimum [mm (in)]	Thread class UNF-2A	Inside diameter Maximum [mm (in)]	Outside diameter Minimum [mm (in)]	No. of bolts	Hole size (in)	Bolt circle diameter [mm (in)]
			L	W	D			N	A	R	P	Q			
Col. 1	Col. 2	Col. 3	Col. 4	Col. 5	Col. 6	Col. 7	Col. 8	Col. 9	Col. 10	Col. 11	Col. 12	Col. 13	Col. 14	Col. 15	Col. 16
500	1675	800[a]/1200	1651 (65)	584 (23)	508 (20)	— (2)	Figure 3.6	305 (12)	51 (2)	— (1.5)-12	533 (21)	584 (23)	12	— (1.25)	635 (25)
		2000[c]	1651 (65)	584 (23)	508 (20)	—	Figure 3.6	305 (12)	64 (2.5)	— (1.5)-12	533 (21)	584 (23)	12	— (1.25)	635 (25)
		3000[c]	1651 (65)	584 (23)	508 (20)	—	Figure 3.6	305 (12)	76 (3)	— (2.0)-12	533 (21)	584 (23)	12	— (1.25)	635 (25)
765	2050	800[a]/1200	2159 (85)	584 (23)	749 (29.5)	— (2)	Figure 3.6	330 (13)	51 (2)	— (1.5)-12	749 (29.5)	854 (33.63)	16	— (1.25)	889 (35)
		2000[b]	2159 (85)	584 (23)	749 (29.5)	—	Figure 3.6	330 (13)	64 (2.5)	— (1.5)-12	749 (29.5)	854 (33.63)	16	— (1.25)	889 (35)

NOTES

1—Letters shown in dimension column heading refer to the letters in Figure 3.1 through Figure 3.6.

2—When furnished, the oil gage and the voltage tap should be in line and midway between the adjacent flange mounting bolt holes and between the adjacent bottom terminal tapped holes.

[a]For draw-lead application, the continuous-current rating of the bushing is limited to the rating stated on the bushing nameplate. This bushing can be converted from draw-lead to bottom-end application with 1200 A rating.
[b]With the addition of external shield, the "L" dimension may increase.
[c]Not designed for use with draw lead.

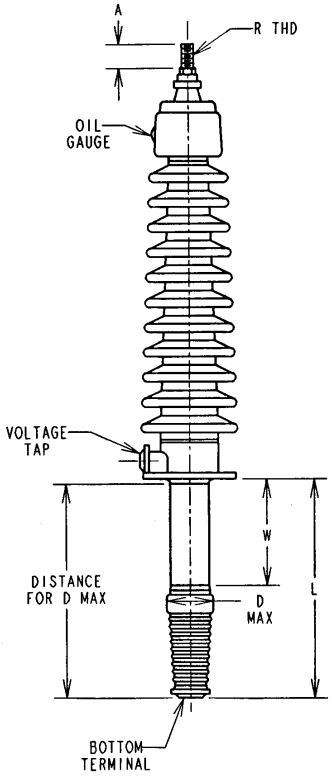


Figure 3.1—Bushing elevation

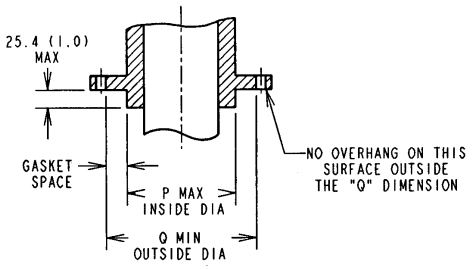


Figure 3.2—Flange

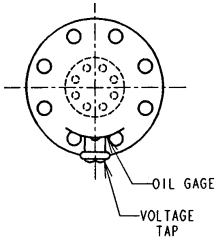


Figure 3.3—Relative locations of flange, oil gauge, voltage tap, and bottom terminal

NOTE—PRIMARY UNITS FOR DIMENSIONS ARE IN MILLIMETERS FOLLOWED BY INCH UNITS IN PARENTHESES.

Figure 3—Figures illustrating dimensions in Table 3

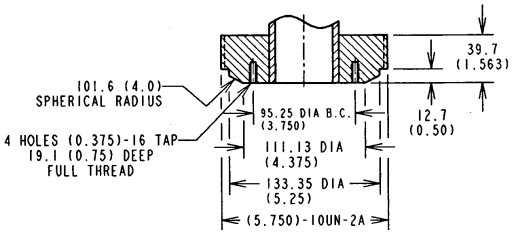


Figure 3.4—Bottom terminal

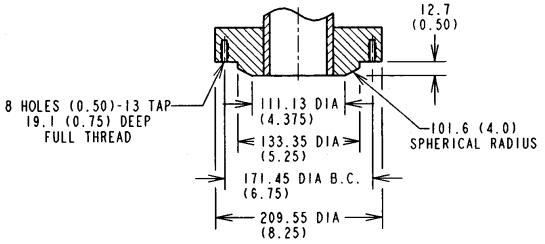


Figure 3.5—Bottom terminal

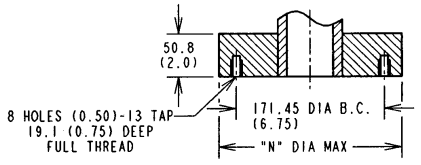


Figure 3.6—Bottom terminal

Table 4—Cantilever design test requirements for outdoor power apparatus bushings (not applicable to circuit breakers)

Rating		Transverse static force top and bottom	
Nominal system voltage (kV)	Rated continuous current (A)	(N)	(lbf)
Col. 1	Col. 2	Col. 3	Col. 4
34.5–69	Up to 2000	890	200
	3000	1300	300
	5000	2200	500
138	All	3100	700
230 and above	All	4000	900

NOTES

1—For draw-lead only bushings, no test is required for the bottom end.

2—The above values apply to bushings operated at inclinations up to 20° from the vertical. For angles greater than 20°, an equivalent force appearing at the top terminal due to the weight of the bushing should be added to the above values when testing the bushing in the vertical position.

3—The above values are design test requirements only and are not associated with permissible loads that can be applied to the top terminal during service. Refer to IEEE Std C57.19.100-1995 for additional information.

4—The permanent deflection measured at the bottom end 1 min after the removal of the force shall not exceed 1.52 mm (0.060 in).

Table 5—Partial discharge limits[a]

Type of construction[b]	At 1.5 times maximum L-G voltage[c] (pC or µV)
Oil-impregnated, paper-insulated	10
Resin-impregnated, paper-insulated	10
Resin-bonded, paper-insulated	100
Cast insulation	25
Solid	50[d]

[a]These limits include background corona. Since these measurements are related to partial discharges within the major insulation, external shielding may be used to reduce corona that may occur at the bushings terminals or the grounded projections.

[b]Refer to IEEE Std C57.19.00-1991 for definitions of the types of constructions. For application to power transformers that require partial discharge at 1.5 times maximum L-G voltage, bushings may be selected from appropriate types of constructions.

[c]The duration of 1.5 times maximum L-G voltage in the design test is 1 h. During this test, the partial discharge measurements shall be made at 5 min intervals. For the routine test, the same voltage shall be applied for a period long enough to make a stable partial discharge reading.

[d]Measured at 2 times maximum L-G voltage.

Table 6—C1 or C power factor and capacitance limits

Type of construction	C1 or C power factor and capacitance		
	Power factor[a]		Capacitance
	Limit (%)	Acceptable change [b]	Acceptable change (%)[c]
Col. 1	Col. 2	Col. 3	Col. 4
Oil-impregnated, paper-insulated	0.50	+0.02/–0.04	±1.0
Resin-impregnated, paper-insulated	0.85	±0.04	±1.0
Resin-bonded, paper-insulated	2.00	±0.08	±1.0
Cast insulation	1.00	±0.04	±1.0
Solid	N/A[d]	—	—

[a]Corrected to 20 °C.
[b]The algebraic difference in power factor (expressed in percent) measured at 10 kV or at the rated maximum L-G voltage before and after the dielectric withstand voltage test must be within the specified limits. For example, if the power factor of the oil-impregnated, paper-insulated bushing was 0.30% before the withstand test, the maximum acceptable power factor after the test would be 0.32%.
[c]The percent change in capacitance after the dielectric withstand test based on the initial value must be within the specified limits. The measurements are to be made at 10 kV or at rated maximum L-G voltage.
[d]There is no power factor limit for solid bushings, since the effect of stray capacitance and/or surface dielectric loss for low capacitance specimens (<100 pF) such as these can cause significant variations in the measured power factor. Tests on such bushings are usually rated on the basis of comparison of capacitance and ac dielectric loss between similar bushings, when tested at the same time and under similar conditions.

Annex A

(informative)

Electrical insulation characteristics

Table A.1 includes the electrical insulation characteristics for ratings that were a part of IEEE Std C57.19.01-1991, but which were not included in Table 1 of this standard. This information is provided for replacement purposes only.

Table A.1—Electrical insulation characteristics for outdoor apparatus bushings (nominal system voltage 15–800 kV) (for replacement purposes only)

Basic lightning impulse insulation level (BIL)	System voltage	Rated maximum line-to-ground voltage	Creepage distance minimum		Withstand tests					
					60 Hz		Lightning impulse			Wet switching impulse
					1 min dry rms	10 s wet rms	Full wave	Chopped wave crest minimum time to flashover		
								2 µs withstand	3 µs withstand	
(kV)	(kV)	(kV)	(mm)[a]	(in)	(kV)	(kV)	(kV)	(kV)	(kV)	(kV)
Col. 1	Col. 2	Col. 3	Col. 4		Col. 5	Col. 6	Col. 7	Col. 8	Col. 9	Col. 10
110	15	10	280	11	50	45	110	142	126	—
150	25	16	430	17	60	50	150	194	175	—
250	46	29	890	35	105	95	250	322	290	—
450	92TR[b]	73	1 680	66	185	155	450	—	520	—
550	115	88	2 010	79	260	230	550	710	632	—
650	138	102	2 340	92	310	275	650	838	750	—
750	161	102	2 900	114	365	315	750	968	865	—
750	161TR[b]	146	3 560	140	365	315	750	—	865	—
900	196	146	3 560	140	425	350	900	1 160	1 040	—
900	362	220	5 590	220	395	—	900	—	1 035	700
1 050	362	220	5 590	220	460	—	1 050	—	1 210	825
1 300	550	318	8 080	318	575	—	1 300	—	1 500	1 050
1 425	550	318	8 080	318	630	—	1 425	—	1 640	1 110
1 550	550	318	8 080	318	690	—	1 550	—	1 780	1 175
1 800	800	485	12 320	485	800	—	1 800	—	2 070	1 360

NOTES

1—Dry negative switching impulse withstand voltage of the bushing must be at least equal to the dry switching impulse withstand voltage for the corresponding BIL specified in IEEE Std C57.12.00-1993.

2—The above ratings are not a part of the main standard and are included in this annex for replacement purposes only.

[a]Primary units for dimensions are in millimeters.
[b]For reduced BIL transformers only.